

## RCE-471TR - (BEIGE / PLATINUM SILVER)

| NO. | PART NAME                       | RA PART NO. | 11 DIGIT CODE | Beige | Platinum Silver |
|-----|---------------------------------|-------------|---------------|-------|-----------------|
| 001 | Panel Front (Beige)             | 90199328    | 019-3712000   | 1     | x               |
| 001 | Panel Front (Platinum Silver)   | 90199326    | 019-3713000   | x     | 1               |
| 003 | Louvre Bottom (Beige)           | 90193040    | 095-236-000   | 1     | x               |
| 003 | Louvre Bottom (Platinum Silver) | 90190242    | 095-202-000   | x     | 1               |
| 005 | Panel Rear (Beige)              | 90193115    | 004-868-000   | 1     | x               |
| 005 | Panel Rear (Platinum Silver)    | 90193117    | 004-869-000   | x     | 1               |
| 007 | TC Check Holder                 |             | 098-2067000   | 1     | 1               |
| 008 | Panel Top (Beige)               | 90193207    | 001-0454000   | 1     | x               |
| 008 | Panel Top (Platinum Silver)     | 90193309    | 001-0455000   | x     | 1               |
| 010 | Panel Control                   | 90191609    | 063-745-000   | 1     | 1               |
| 015 | Panel                           |             | 063-525-000   | 1     | 1               |
| 016 | Base (Beige)                    | 90191944    | 015-313-000   | 1     | x               |
| 016 | Base (Platinum Silver)          | 90191846    | 015-314-000   | x     | 1               |
| 018 | Handle Cover                    |             | 098-912-000   | 1     | 1               |
| 020 | Electric Cord Holder            | 90196209    | 504-033-000   | 2     | 2               |
| 020 | Electric Cord Holder            | 90176215    | 504-016-000   | 2     | 2               |
| 021 | Filter Air                      | 90192769    | 017-0092000   | 1     | 1               |
| 023 | Filter Air PCB                  | 90161167    | 017-198-000   | 1     | x               |
| 023 | Filter Air PCB                  | 90193137    | 017-965-000   | x     | 1               |
| 025 | Plastic Head Screw              |             | 501-877-000   | 1     | 1               |
| 026 | Thermistor Cover                |             | 098-0752000   | 1     | 1               |
|     |                                 |             |               |       |                 |
| 101 | Burner Assy                     | 90192647    | 170-634-000   | 1     | 1               |
| 102 | Gas Control                     | 90192902    | 114-500-000   | 1     | 1               |
| 103 | O-Ring Gas                      | 90148594    | 520-001-010   | 2     | 2               |
| 104 | Connecting Tube                 |             | 109-422-000   | 1     | 1               |
| 105 | Connecting Tube Retainer B      |             | 537-481-000   | 2     | 2               |
| 106 | Inj Main NG 1.85                | 90193437    | 130-387-185   | 1     | 1               |
| 106 | Inj Main LP 1.25                | 90193288    | 130-386-125   | 1     | 1               |
| 107 | Inj Main NG 0.25                | 90193639    | 130-537-025   | 1     | 1               |
| 107 | Inj Pilot LP 0.20               | 90192899    | 131-284-020   | 1     | 1               |
| 108 | O-Ring                          |             | 520-006-010   | 2     | 2               |
| 109 | Injector Filter                 |             | 017-0036000   | 1     | 1               |
| 110 | Pressure Point                  |             | 501-193-000   | 1     | 1               |
| 111 | O-Ring (S4)                     | 90195165    | 520-300-010   | 1     | 1               |
| 112 | Screw Test Point                | 92099956    | 501-275-005   | 1     | 1               |
| 113 | Hose with Bayonet               |             | 513-0011000   | 1     | 1               |

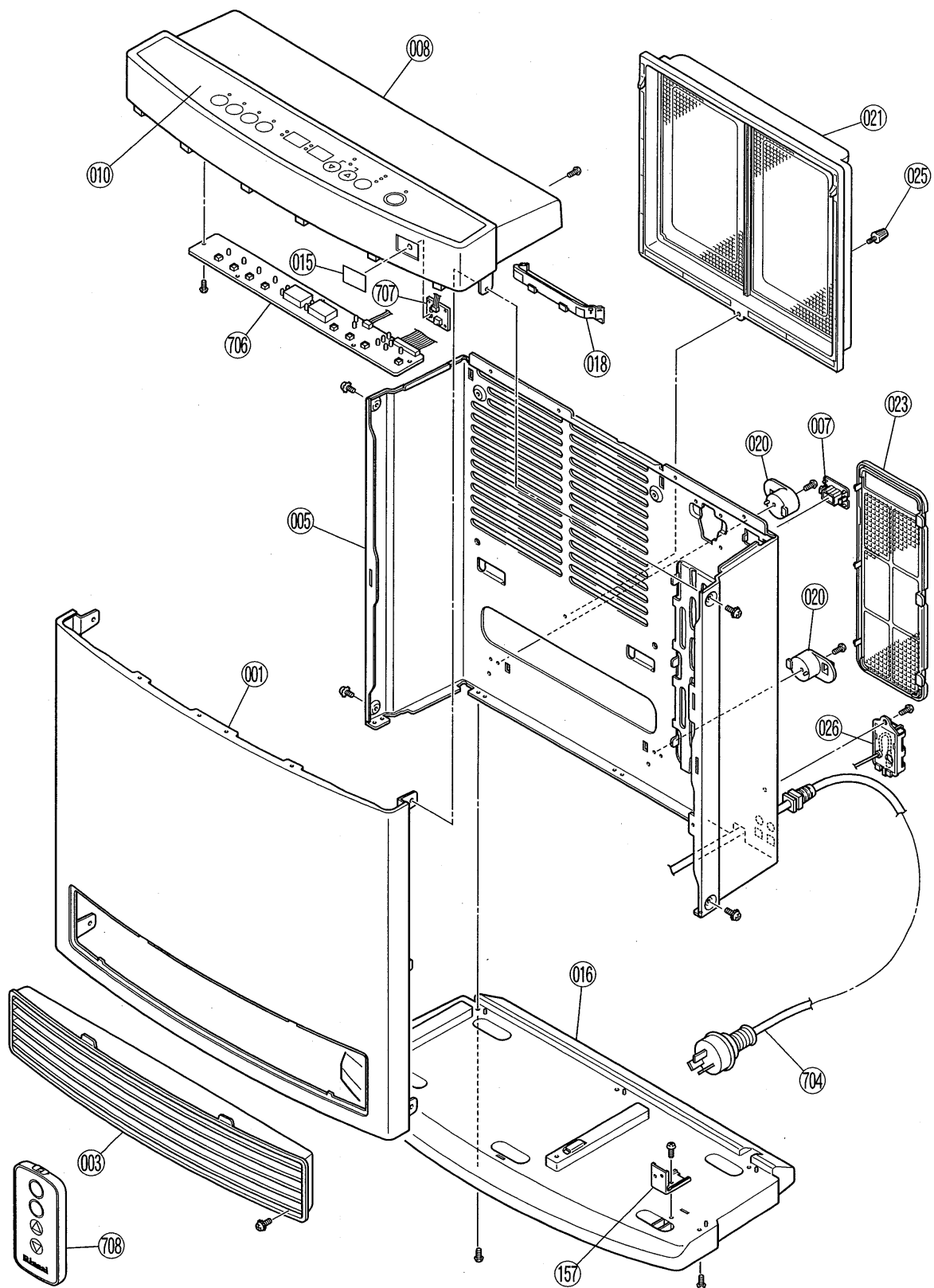
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|-----|---------------------------------------|-------------|---------------|-------|-----------------|
| 114 | Piping Bushing                        |             | 194-097-000   | 1     | 1               |
| 115 | Gas Inlet                             | 90176652    | 190-125-000   | 1     | 1               |
| 116 | Filter Gas                            | 90182692    | 017-287-000   | 1     | 1               |
| 117 | Gasket                                | 90176637    | 510-519-000   | 1     | 1               |
| 118 | Injector Holder                       |             | 195-094-000   | 1     | 1               |
| 119 | Injector Connecting Tube Fixing Plate |             | 537-0156000   | 1     | 1               |
| 120 | P Injector Retainer                   |             | 538-698-000   | 1     | 1               |
| 121 | Injector Regulation Plate             |             | 142-128-000   | 1     | 1               |
| 122 | Combustion Chamber Assembly           |             | 092-113-000   | 1     | 1               |
| 124 | Electrode Retainer                    |             | 506-151-000   | 1     | 1               |
| 125 | Sleeve Electrode                      | 90192949    | 513-860-000   | 1     | 1               |
| 126 | Hood                                  |             | 053-313-000   | 1     | 1               |
| 129 | Upper Partition Plate                 |             | 515-213-000   | 1     | 1               |
| 130 | Cable Clip                            |             | 504-021-000   | 2     | 2               |
| 131 | Hood Lid                              |             | 035-0838000   | 1     | 1               |
| 132 | Heat Insulation Plate                 |             | 030-962-000   | 1     | 1               |
| 133 | Distribution Plate                    |             | 534-102-000   | 1     | 1               |
| 134 | Hood Partition Plate Assembly         |             | 515-312-000   | 1     | 1               |
| 135 | Burner Lid                            |             | 035-0837000   | 1     | 1               |
| 136 | TC2 Fixing Plate                      |             | 538-702-000   | 1     | 1               |
| 137 | Thermocouple Holder                   | 90176439    | 508-652-000   | 2     | 2               |
| 138 | Thermocouple Bracket                  |             | 538-703-000   | 1     | 1               |
| 139 | Casing Assembly                       |             | 098-2109000   | 1     | 1               |
| 140 | Blade Fan Conv                        | 90193379    | 040-332-000   | 1     | 1               |
|     | Fan Convector                         | 90194055    | 040-362-000   | 1     | 1               |
| 141 | Metal Housing                         |             | 067-053-000   | 1     | 1               |
| 142 | Metal                                 |             | 067-090-000   | 1     | 1               |
| 143 | Motor Fixing Plate A                  |             | 538-700-000   | 1     | 1               |
| 144 | Motor Fixing Plate B                  |             | 538-701-000   | 1     | 1               |
| 148 | Sparker Fixing Plate                  |             | 538-0456000   | 1     | 1               |
| 157 | Louver Fixing Plate                   |             | 537-0185000   | 1     | 1               |
| 159 | Cover                                 |             | 098-0754000   | 1     | 1               |
| 162 | Edge Holder                           | 90176736    | 098-049-000   | 1     | 1               |
|     |                                       |             |               |       |                 |
| 700 | PCB Main                              | 90195952    | 200-0514000   | 1     | 1               |
| 702 | Thermocouple                          | 90192972    | 121-337-000   | 2     | 2               |
| 703 | Harness Thermal Fuse                  | 90193182    | 290-1451000   | 1     | 1               |

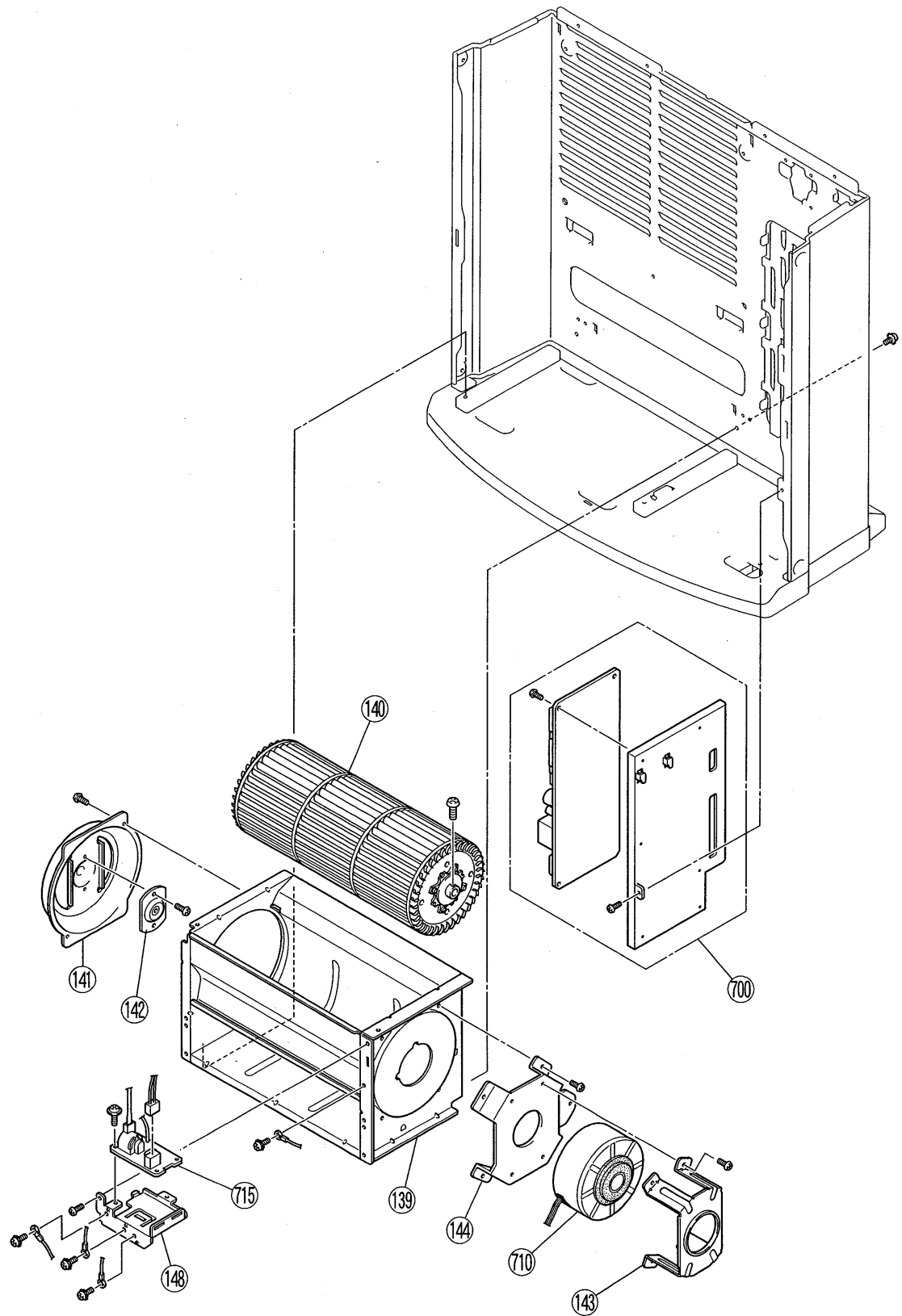
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|-----|----------------------|-------------|---------------|-------|-----------------|
| 704 | Elec Cord            | 90178161    | 206-255-000   | 1     | 1               |
| 705 | Thermistor           | 90193004    | 233-223-000   | 1     | 1               |
| 706 | PCB Control          | 90193049    | 200-0502000   | 1     | 1               |
| 707 | Sensor Remote        | 90193247    | 200-0503000   | 1     | 1               |
| 708 | Remote               | 90187568    | 123-064-000   | 1     | 1               |
| 709 | Lead Thermocouple    | 90193046    | 209-408-000   | 1     | 1               |
| 710 | Motor Fan Convectior | 90192904    | 222-527-000   | 1     | 1               |
| 711 | Lead High Tension    | 90194932    | 203-866-000   | 1     | 1               |
| 715 | Sparker              | 90169384    | 262-026-000   | 1     | 1               |
| 717 | MV Harness           |             | 290-1452000   | 1     | 1               |
| 719 | IG Harness           |             | 290-1453000   | 1     | 1               |
|     |                      |             |               |       |                 |
| 888 | Operation Manual     |             | 610-971-300   | 1     | 1               |
| 999 | Electrode            | 90192931    | 202-256-000   | 1     | 1               |
| 999 | Harness Wiring       | 90192931    | 202-256-000   | 1     | 1               |

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This exploded view diagram illustrates the assembly of a microwave oven. The components are labeled with callout numbers:

- 100**: Main microwave oven cabinet.
- 101**: Turntable support.
- 102**: Turntable.
- 103**: Turntable motor.
- 104**: Turntable motor mounting bracket.
- 105**: Turntable motor mounting plate.
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